

22 0403

Vollhartmetall-Hochleistungsbohrer / für Bohrung H7 / 2 Fasen
Solid carbide twist drill / for drill hole tolerances H7 / 2 chamfer



STAHL
steel

INOX
Edelstahl
STAINLESS STEEL

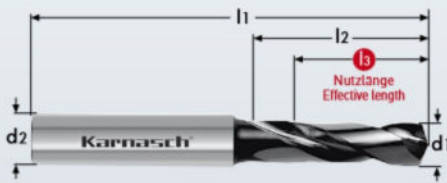
GJL

GJS

GTW
GTS

HRC
< 52

kurz-
spanend
short chip



H7	Bohrungstoleranz Hole tolerance			
3-6	-0/+0,012	10-18	-0/+0,018	
6-10	-0/+0,015	18-30	-0/+0,021	

Art.	d1 H7	l3	l2	l1	d2 h6
22 0403 0300 014	• 3,0	14	20	62	6
22 0403 0400 017	• 4,0	17	24	66	6
22 0403 0500 020	• 5,0	20	28	66	6
22 0403 0600 020	• 6,0	20	28	66	6
22 0403 0700 024	• 7,0	24	34	79	8
22 0403 0800 029	• 8,0	29	41	79	8
22 0403 0900 035	• 9,0	35	47	89	10
22 0403 1000 035	• 10,0	35	47	89	10
22 0403 1200 040	• 12,0	40	55	102	12

MICRO GRAIN	DIN 6537
N	DIN 6535 Form HA
	HSC HPC
	XFN-2 NANO

Schnittdaten
Cutting data

Zeichnungen
Drawings

1432

22 0403



- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10