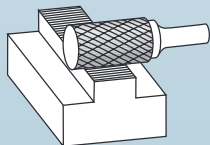


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SHAPE **A, ZYA, SA**

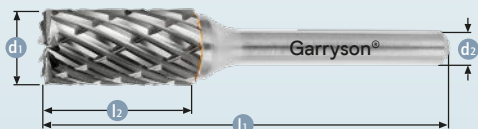
Cylinder without end cut



Cutting data | Movie

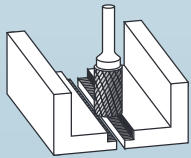
[i](#) [809](#) [▶](#)

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SA-1M	GT1400-STEEL	6.0	18.0	6.0	50.0		✓
SA-2M	GT1500-STEEL	8.0	19.0	6.0	64.0	✓	
SA-3M	GT1600-STEEL	9.6	19.0	6.0	64.0	✓	
SA-5M	GT1700-1-STEEL	12.7	25.0	6.0	70.0	✓	



SHAPE **B, ZYB, SB**

Cylinder with end cut



Cutting data | Movie

[i](#) [809](#) [▶](#)

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SB-1M	GT1402-STEEL	6.0	18.0	6.0	50.0		✓
SB-2M	GT1502-STEEL	8.0	19.0	6.0	64.0	✓	
SB-3M	GT1602-STEEL	9.6	19.0	6.0	64.0	✓	
SB-5M	GT1702-1-STEEL	12.7	25.0	6.0	70.0	✓	