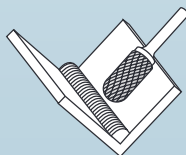




SHAPE C, WRC, SC

Ball nosed cylinder



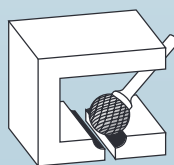
| | |
|--------------|-------|
| Cutting data | Movie |
| | |
| 809 | |

| Tool No. | Art. | d1 | l2 | d2 | l1 | brazed | solid |
|----------|----------------|------|------|-----|------|--------|-------|
| SC-1M | GT3400-STEEL | 6.0 | 18.0 | 6.0 | 50.0 | | ✓ |
| SC-2M | GT3500-STEEL | 8.0 | 19.0 | 6.0 | 64.0 | ✓ | |
| SC-2M | GT3600-STEEL | 9.6 | 19.0 | 6.0 | 64.0 | ✓ | |
| SC-5M | GT3700-1-STEEL | 12.7 | 25.0 | 6.0 | 70.0 | ✓ | |



SHAPE D, KUD, SD

Ball



| | |
|--------------|-------|
| Cutting data | Movie |
| | |
| 809 | |

| Tool No. | Art. | d1 | l2 | d2 | l1 | brazed | solid |
|----------|--------------|------|------|-----|------|--------|-------|
| SD-1M | GT7400-STEEL | 6.0 | 4.7 | 6.0 | 50.0 | | ✓ |
| SD-2M | GT7500-STEEL | 8.0 | 6.0 | 6.0 | 52.0 | ✓ | |
| SD-3M | GT7600-STEEL | 9.6 | 8.0 | 6.0 | 54.0 | ✓ | |
| SD-5M | GT7700-STEEL | 12.7 | 11.0 | 6.0 | 56.0 | ✓ | |

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