



SHAPE C, WRC, SC

Ball nosed cylinder



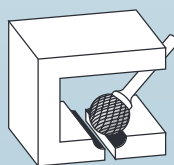
Cutting data	Movie
809	

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SC-1M	GT3400-STEEL	6.0	18.0	6.0	50.0		✓
SC-2M	GT3500-STEEL	8.0	19.0	6.0	64.0	✓	
SC-2M	GT3600-STEEL	9.6	19.0	6.0	64.0	✓	
SC-5M	GT3700-1-STEEL	12.7	25.0	6.0	70.0	✓	



SHAPE D, KUD, SD

Ball



Cutting data	Movie
809	

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SD-1M	GT7400-STEEL	6.0	4.7	6.0	50.0		✓
SD-2M	GT7500-STEEL	8.0	6.0	6.0	52.0	✓	
SD-3M	GT7600-STEEL	9.6	8.0	6.0	54.0	✓	
SD-5M	GT7700-STEEL	12.7	11.0	6.0	56.0	✓	

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