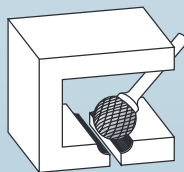


SHAPE D, KUD, SD

Ball



Cutting data [i](#) 847

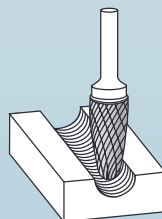
Movie [▶](#)

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SD-40M VF	GT7100VF	2.0	1.8	3.0	38.0		✓
SD-42M VF	GT7200VF	3.0	2.5	3.0	38.0		✓
SD-52M VF	GT7300VF	4.0	3.4	3.0	38.0		✓
SD-51M VF	GT7240VF	6.3	5.4	3.0	38.0	✓	
SD-3M VF	GT7600VF	9.6	8.0	6.0	52.0	✓	
SD-5MZ VF DIN 8033	GT7700VF DIN	12.0	10.8	6.0	51.0	✓	



SHAPE F, RBF, SF

Ball nosed tree



Cutting data [i](#) 847

Movie [▶](#)

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SF-41M VF	GT9220VF	3.0	8.0	3.0	38.0		✓
SF-42M VF	GT9200VF	3.0	14.0	3.0	38.0		✓
SF-51M VF	GT9240VF	6.3	12.7	3.0	45.0	✓	
SF-5MZ VF DIN 8033	GT9700VF DIN	12.0	25.0	6.0	65.0	✓	

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