

Material groups	Application	Cutting speed m/min
Ni-Alloys & Ti-Alloys	Increased stock removal / Improved surface finish / Increased tool life / controlled cutting action	300 - 500



Cutting speed (m/min)		
	300	500
∅ (mm)	Rotational speed (rpm)	
3	48,000	64,000
6	24,000	32,000

