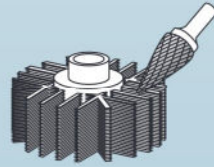


SHAPE

M, SKM, SM

Cone

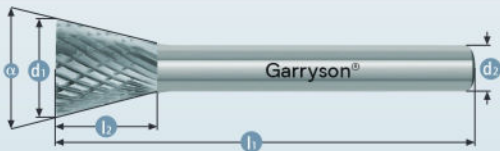


Cutting data Movie

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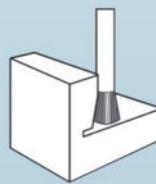
Tool No.	Art.	d1	l2	d2	l1	brazed	solid	α°
SM-41M	GT2210D	3.0	8.0	3.0	38.0		✓	12°
SM-42M	GT2200D	3.0	11.0	3.0	38.0		✓	12°
SM-42ML2	GT2200D-50	3.0	11.0	3.0	50.0		✓	14°
SM-42ML3	GT2200D-75	3.0	11.0	3.0	75.0		✓	14°
SM-43M	GT2220D	3.0	16.0	3.0	38.0		✓	7°
SM-53M	GT2350D	5.0	12.7	3.0	38.0		✓	16°
SM-1M	GT2300D	6.0	12.7	6.0	50.0		✓	22°
SM-2M	GT2400D	6.0	19.0	6.0	50.0		✓	14°
SM-3M	GT2400D-1	6.0	25.0	6.0	50.0		✓	10°
SM-51M	GT2240D	6.3	12.7	3.0	53.0	✓		22°
SM-4M	GT2600D	9.6	16.0	6.0	64.0	✓		28°
SM-13M	GT2700D	12.7	19.0	6.0	65.0	✓		35°
SM-5M	GT2700D-1	12.7	22.0	6.0	70.0	✓		28°
SM-5M8	GT2700D-1-8	12.7	22.0	8.0	70.0	✓		28°
SM-6M	GT2750D-1-6	16.0	25.0	6.0	73.0	✓		31°
SM-6M8	GT2750D-1	16.0	25.0	8.0	73.0	✓		31°



SHAPE

N, WKN

Inverted cone



Cutting data Movie

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Tool No.	Art.	d1	l2	d2	l1	brazed	solid	α°
SN-41M	GT8100D	2.5	3.0	3.0	38.0		✓	10°
SN-42M	GT8200D	3.0	4.0	3.0	38.0		✓	10°
SN-53M	GT8350D	5.0	6.3	3.0	38.0		✓	10°
SN-1M	GT8400D	6.0	8.0	6.0	50.0		✓	10°
SN-51M	GT8340D	6.3	6.0	3.0	44.0	✓		10°
SN-2M	GT8450D	9.6	9.5	6.0	53.0	✓		13°
SN-4M	GT8500D	12.7	12.7	6.0	57.0	✓		28°
SN-4M8	GT8500D-8	12.7	12.7	8.0	58.0	✓		28°
SN-6M	GT8800D-6	16.0	19.0	6.0	63.0	✓		18°
SN-6M8	GT8800D	16.0	19.0	8.0	63.0	✓		18°
*SN-7M	GT8900D-6	19.0	16.0	6.0	60.0	✓		30°

*8 mm shanks optional

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